

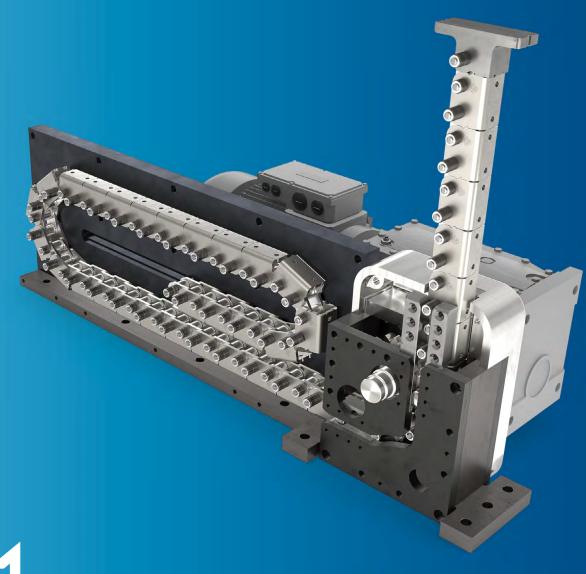


## MARATHON LIFT

The maintenance-free rigid chain system for various hoisting and conveyor applications.



Since 1893 Made in Germany



## A NEW LEVEL FOR HOISTING APPLICATIONS.

We have always been driven to set things in motion. Industrial chains and sprockets from Wippermann convince customers around the world in a wide variety of industries and applications. Thanks to the Marathon rigid chain, our newly developed drive system Marathon Lift will literally take transport processes to a new level.

Moving loads by means of a chain is not really a new concept. In many cases the motion is caused by tensile forces. However, in the Marathon Lift, loads such as components, containers, vehicles, machines or people are pushed upwards by a chain – perfectly tuned to weight, height and speed depending on the desired application.

The rigid chain becomes the lifting element. The patented technology developed by us provides it with a unique level of stability. Efficiency and freedom from maintenance make the Marathon Lift an intelligent alternative to hydraulic, spindle or toothed rack systems.

The double-patented Marathon Lift is the result of innovative engineering in combination with a proven product: the Marathon chain, one of the best drive chains in the world.

"Made by Wippermann".

"Made in Germany".



Mehr über den Marathon Lift unter: wippermann.com/marathon-lift



Thanks to our competence in the segment of maintenance-free industrial chains and sprockets, we have been a valued and respected partner in mechanical and plant engineering for many decades. We have developed the Marathon Lift because we want to offer our customers new options in the field of hoisting and conveyor systems. With this system, we offer a powerful and particularly economical alternative to traditional hoisting systems on a mechanical or hydraulic basis. The two models with compact system dimensions offer a lifting capacity of up to two tonnes.

### Sustainable and economical thanks to freedom of maintenance

A particular strength of the Marathon Lift is its durability. Maintenance-free and resistant even under permanent high loads with over one million movements – this is the system of choice for manufacturing processes with high demands on reliability and the lowest possible maintenance cycles. But the Marathon Lift is also convincing from an ecological point of view as it neither requires the operating material needed for hydraulic systems nor complex lubrication systems for comparable chain systems.

### Compact and powerful

Especially the compact design of the ML 1000 facilitates the integration of the Marathon Lift wherever installation space is limited. In this way, high performance requirements and wear resistance can be combined with difficult spatial parameters. For requirements that can be found in complex mechanical and plant engineering projects as well as in modern vehicles of the logistics industry.

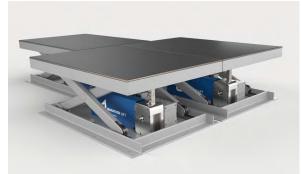
### MANIFOLD REQUIREMENTS. ONE SOLUTION.

Whether industrial manufacturing processes, storage and logistics, dynamic applications in buildings such as vehicle lift systems or stage construction – with two models, the Marathon Lift is designed for the specific requirements of a wide range of industries.

### AS VERSATILE AS YOUR BUSINESS.

Unlimited possibilities – from mechanical and plant engineering to logistics and concert halls.





#### Scissor lifts

Scissor lifts have become indispensable in industrial manufacturing. They ensure that extremely heavy components or entire machines can be vertically aligned in an easy, controlled and precise manner.

With an intelligently cross-linked control of several units, even dynamic processes can be flexibly controlled on different levels. The innovative rigid chain system ensures a reliable and jerk-free starting and stopping of the lift tables and the positioning at the target height with millimetre precision.

### Advantages compared to hydraulic systems

One of the most essential advantages of the Marathon Lift is the compact design of the two models. The drive systems with the space-saving chain box, motor and gearbox can be fully integrated into the scissor lift.



**Read more about the applications:**wippermann.com/marathon-lift-applications

- 1 Space-saving integration in scissor lifts
- 2 Multi system with cross-linked control





In complex manufacturing processes such as the automotive industry, the Marathon Lift can be used, among others, as a drive in scissor lifts. In the processing industry, for example, the system can also be used for tool changes in large systems.



### Storage and logistics / intralogistics

The growing freight transport demands flexible loading and unloading systems. Users are, for example, truck haulage companies and airports. In addition to transport, intralogistics is another potential area of application to optimise flows of goods within closed systems.



### Intralogistics

In addition to transport, intralogistics is another potential area of application to optimize flows of goods within closed systems. Here, the compact Marathon Lift is the perfect addition for the integration into driverless floor conveyors, for example.



#### Building services engineering and architecture

Space is scarce and expensive in inner city areas. This makes innovative solutions for space-saving parking all the more important, for example in underground garages where vehicles have to be moved across several floors. The Marathon Lift allows the implementation of appropriate systems.



#### Stage and event technology

Opera today, rock concert tomorrow: For the event management industry, a flexible adaptation of the stage is part of everyday life. Movable elements play an important part. The Marathon Lift can place the largest grand piano in the spot light or can facilitate the realization of dynamic seat and platform systems in multifunctional halls as a cross-linked system.

# STRONG THANKS TO MARATHON TECHNOLOGY.

In the segment of maintenance-free high-performance chains, Wippermann has been setting benchmarks for decades. We achieve this through continuous further developments in terms of fatigue strength as well as wear, corrosion and temperature resistance. We manufacture our components using state-of-the-art systems and work with highly resilient steels as well as environmentally friendly and functional coatings.

Our Marathon chains enjoy an excellent reputation worldwide in the field of industrial mechanical and plant engineering. The combination of a sintered bushing containing special lubricants and a pin with the strongest wear protection layer on the market allows maintenance-free applications. Its service life is up to 35 times longer than that of standard roller chains without lubrication. Marathon has been proven to stand for permanent top performance and high load capacity.

### A high-performance rigid chain is the core of the system

In most cases, hoisting systems are driven by chain or hydraulic drives. While hydraulic systems require a lot of installation space as well as time and cost-intensive maintenance intervals, chain-based systems offer clear advantages. It is especially the case if the chain as the core of the system combines top performance with freedom of maintenance.

This is exactly why the Marathon Lift is based on our proven premium product, the Marathon chain. We are convinced: Only a company that can manufacture this chain is able to develop such a powerful system.







- 1 State-of-the-art manufacturing technologies
- 2 · 3 Proven Marathon technology and modular design



Read more about our maintenance-free rigid chain at: wippermann.com/marathon-rigid-chain

### THE U MAKES IT UNIQUE.

The patented Marathon rigid chain has outer plates in the form of a U-profile. During the lifting movement, the flexible chain creates a highly stable outer column which ensures maximum vertical stability by transferring the pressure forces: a unique, strong unit.

Special chains with complex add-on elements for comprehensive transport and conveyor applications have long been part of our product portfolio. Our extensive engineering expertise in this area enabled us to achieve maximum stability and precise positioning even under the highest loads with the Marathon rigid chain thanks to the interlocking design.

The support and guide rollers, which are alternately positioned outside the plates, interlock precisely with the special sprockets and thus enable a fast and smooth lifting movement even under heavy loads.

 $1 \cdot 2 \cdot 3$  Outer plate in the form of a U-profile for highest stability during the lifting process







## EFFICIENTLY DRIVEN.

Our special sprockets with specifically adapted gearing get the system moving. The patented deflection ensures a smooth and even movement.

Sprockets must be precisely adapted to the driven chain and the particular application. This is prerequisite to minimize wear and to increase the service life. The special sprockets for the Marathon Lift are another proof of our expertise in the coordination of the individual drive components. The special gearing ensures the smooth motion of the system and is therefore as gentle as possible on the drive components of the rigid chain under load.

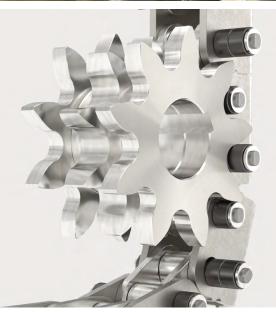
#### Patented deflection

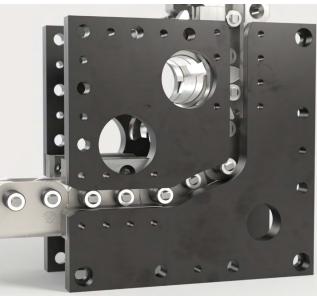
The patented deflection system allows the unique interaction between the chain feeding from the chain box without load and the push phase under heavy load. The chain is deflected load-free on specially shaped guide rails and is decoupled from the lifting movement. This reduces wear in the joint and between the U-shaped outer plates to a minimum. Moreover, this functional principle ensures an even motion of the chain and thus a jerk-free lifting of the loads.



**Read more about the rigid chain drive at:** wippermann.com/rigid-chain-drive





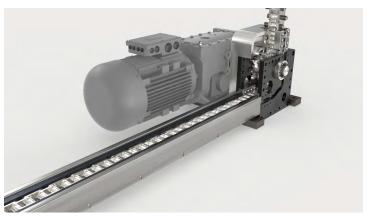


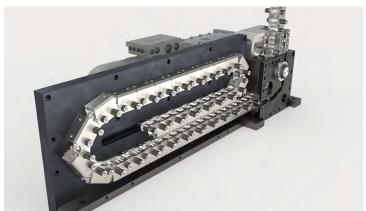
- 1 State-of-the-art sprocket manufacturing technologies
- Special sprocket with distinct gearing for highest efficiency
   Patented deflection system

### THE PERFECT FIT, EVEN IN SMALL SPACES.

Whatever you intend to move or lift – the Marathon Lift offers high performance with a small footprint. Due to the variety of requirements, we have designed the system in such a way that the two models with various construction sizes and options for chain storage offer a high degree of flexibility and scalability.









#### Flexible chain box

Where to store the chain? This is a decisive question with regard to the available installation space. The storage of the chain in a chain box designed for the specific application enables our customers to realize larger lifting heights with small installation space. If there is sufficient space, however, the chain can also end straight on a rail.

#### Drive made to measure

The Marathon Lift is designed for easy integration into the respective system for various hoisting and conveyor applications. Within the framework of the usual standards and the technical specifications, our customers can develop individual solutions for the motor or the power transmission of the system or rely on the support of our engineering department.

- 1 Linear, particularly economical chain storage
- 2 Chain box for space-saving storage of the chain
- 3 Individual motor and gear unit (not included in scope of delivery)



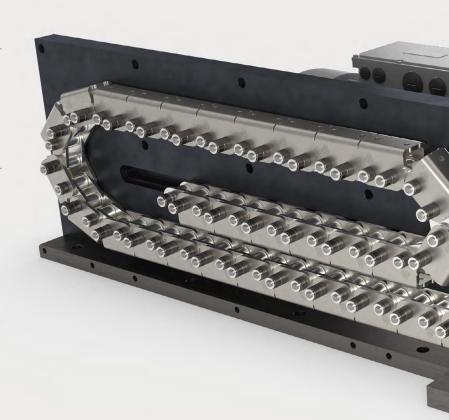
#### Chain box

The chain is stored in a compact chain box to save space.



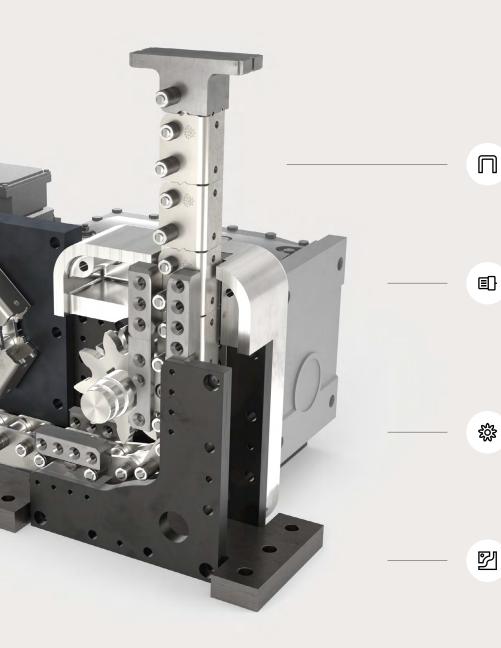
#### Marathon chain link

Thanks to the self-lubricating chain links, the Marathon rigid chain offers unique freedom from maintenance.



### MARATHON LIFT

The system offers all advantages of the rigid chain technology in two compact modules – powerful, efficient and now also maintenance-free.



### Outer plate as U-profile

The innovative outer plate of the rigid chain ensures the high rigidity and the transmission of the pressure forces.

### **Customized drive**

The drive unit consisting of motor and gear can be customized according to the specific application requirements.\*

### Special sprocket

High-performance special sprockets with specifically adapted gearing ensure the efficient drive of the rigid chain.

### **Patented deflection**

The chain is deflected on special guide rails without load, thus reducing wear of the chain.

<sup>\*</sup> drive unit not included in delivery

### EQUIPPED FOR THE FUTURE.

With its two models ML1000 and ML2000, the Marathon Lift offers many advantages for various applications. There are hardly any limits to the wishes and ideas of our customers, also for future innovative concepts. Use our consulting expertise to integrate the many advantages of the Marathon Lift into your individual application.

### Long-term resilience

Even after more than 1,000,000 cycles, the rigid chain, the deflection and the sprocket do not exhibit significant wear.

### **Exceptional lifting force**

The linear chain system lifts heavy loads despite its small construction size.

### **Efficient chain storage**

The efficient chain storage allows the system to be deployed even in places where conventional hoisting systems would require too much space.

### **Compact design**

There are two models with different performance data and dimensions available to optimally meet individual requirements.

#### Even drive

The innovations of our distinct outer plates as well as the patented deflection system ensure smooth lifting and lowering movements and jerk-free starting.

#### Precision

The lifting system can be moved to any position with millimetre precision without rebounding.

### Low energy consumption

Rigid chain actuators operate with considerably lower energy consumption than hydraulic systems.

### Sustainable due to maintenance-free operation

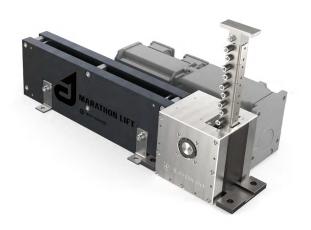
Thanks to our maintenance-free high-performance chain, the Marathon Lift can be operated without additional lubrication.



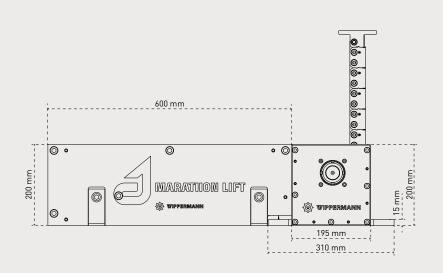
Your fast route to an efficient hoisting solution: wippermann.com/request-hoisting-systems

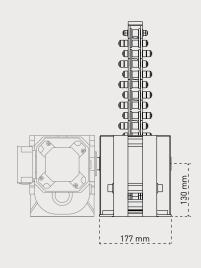


### MARATHON LIFT ML 1000



Thanks to a lifting height of up to one meter and a lifting capacity of up to one ton and its extremely compact dimensions, the Marathon Lift ML 1000 is perfect for applications with very tight installation spaces. This makes it ideal for innovative applications such as driverless transport systems.

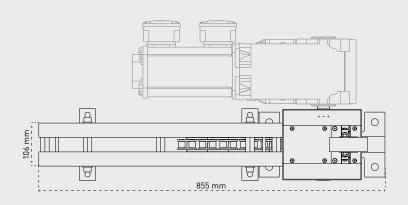




### Technical data

Capacity F <sub>max.</sub> (stat.)	20 kN
Capacity F <sub>max.</sub> (dyn.)	10 kN
Breaking load of the chain F <sub>B</sub>	72 kN
Max. load capacity	1,0 t
Max. unguided lift	1,0 m
Max. speed	150 mm/s
Min. construction height	200 mm
Min. cycles	> 1.000.000

Chain pitch	1" / 25,4 mm
Pitch circle radius of the sprocket	53,1 mm
Weight of the chain	8 kg/m
Conformity	ROHS, REACH
Declaration of Incorporation	in accordance with EC Machinery Directive 2006/42/EC, Annex II B
Patents	Nr. 10 2016 110 949 Nr. 10 2016 110 950



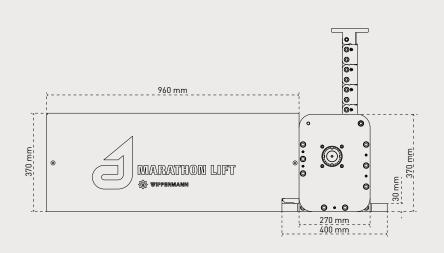
Total length of system	855 mm
Total height of system	200 mm
Total dimension of rigid chain drive housing	195 x 106 x 200 mm (L x B x H)
Total dimension of chain box housing	600 x 177 x 200 mm (L x B x H)
Width of chain box	106 mm

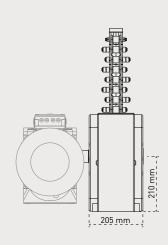
Drive unit not included in scope of delivery.

### MARATHON LIFT ML 2000



The Marathon Lift ML 2000 can lift loads of up to two tonnes to a height of up to two meters. With its relatively small footprint, it is therefore ideally suited for industrial applications in mechanical and plant engineering as well as for scissor lifts.

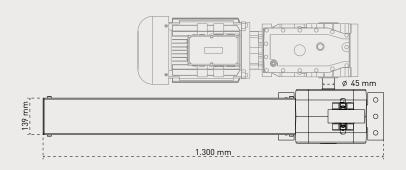




### Technical data

Capacity F <sub>max.</sub> (stat.)	35 kN
Capacity F <sub>max.</sub> (dyn.)	20 kN
Breaking load of the chain F <sub>B</sub>	140 kN
Max. load capacity	2,0 t
Max. unguided lift	2,0 m
Max. speed	200 mm/s
Min. construction height	370 mm
Min. cycles	> 1.000.000

Chain pitch	1,5" / 38,1 mm
Pitch circle radius of the sprocket	54,5 mm
Weight of the chain	14 kg/m
Conformity	ROHS, REACH
Declaration of Incorporation	in accordance with EC Machinery Directive 2006/42/EC, Annex II B
Patents	Nr. 10 2016 110 949 Nr. 10 2016 110 950
	Nr. 10 2016 110 950



Total length of system	1.300 mm
Total height of system	370 mm
Total dimension of rigid chain drive housing	270 x 139 x 370 mm (L x B x H)
Total dimension of chain box housing	960 x 205 x 370 mm (L x B x H)
Width of chain box	139 mm

Drive unit not included in scope of delivery.



More than 125 years of experience, highest engineering and manufacturing expertise, as well as customised services make us the ideal partner for all questions regarding drive systems.



Since 1893 Made in Germany

## WIPPERMANN: INNOVATE DRIVE TECHNOLOGY SINCE 1893.

As an independent family-owned business in the fifth generation with approximately 300 employees, we offer a comprehensive range of high-quality components for our customers' drive systems around the world.

In 1893, Wilhelm Wippermann jr. founded a company "for the serial production of bicycle and motorcycle parts" in the German city of Hagen. At the beginning of the 20th century, the company developed a truck chain which became a great success, as, among others, all electric mail vans were equipped with it – at a time when "e-mobility" was not yet an issue. After World War II, the company's focus was on steel link chains and steel chain sprockets for various industrial application areas. Over the course of the years, this strategic orientation led to a broad understanding of different industries' requirements.

Thanks to our extensive experience in combination with our high engineering competence, we offer high-performance components for various drive solutions, such as maintenance-free chains designed for high-temperature use up to 200°C, as stainless variants for permanent use in water or for the FDA-approved deployment in the food industry.

We are the market leader in the segment of maintenance-free industrial chains.

The Marathon Lift is the next logical development step in our mission to continuously support our customers with high-performance drive solutions. With tailor-made engineering, high-quality products and comprehensive services and logistics, we successfully meet the requirements of our customers: maximum performance and optimal economic efficiency for increasingly demanding tasks.

One important quality feature applies to all of our solutions: Our products are planned, designed and manufactured without compromise entirely in Germany. Thus they are truly "Made in Germany".

WIPPERMANN JR. GMBH

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