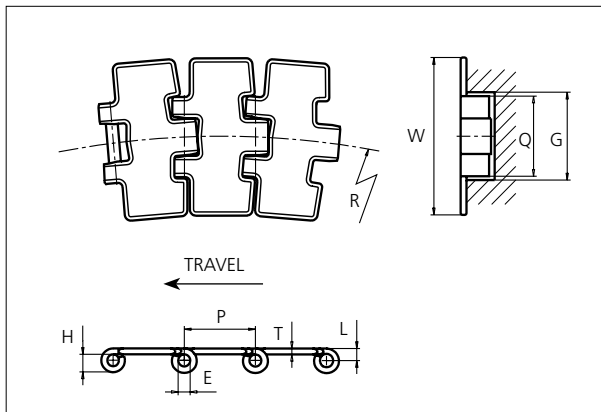


Slat Top Stainless Steel Chain

Series **uni 8811 PLUS⁺** Type **Magnetic**



Slat Top Stainless Steel Chain

Side flexing chain
Pitch: 38.1 mm (1.50 in)
Backflex radius:
76.2 mm (3.00 in)

Standard shipping lengths:
coils of 80 links
= 3.048 m (10.0 ft)

STANDARD

E		G		H		L		P		Q		T	
mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
6.4	0.25	44.0	1.73	9.9	0.39	6.5	0.26	38.1	1.50	42.2	1.66	3.0	0.12

	Width (W)		Min. radius (R)		Weight		Permissible tensile strength N/lbf	Chain material	Pin material*	Surface	
	mm	in	mm	in	kg/m	lb/ft				Roughness	Hardness
K325	82.6	3.25	500	19.69	2.50	1.68	3000 / 674	S420 35 (Special Work hardened Crome-nickel ferritic Stainless Steel)	AISI 431 (Work hardened magnetic Stainless Steel)	< 0.3 μm	30 HRC
K330	83.8	3.30			2.65	1.78					

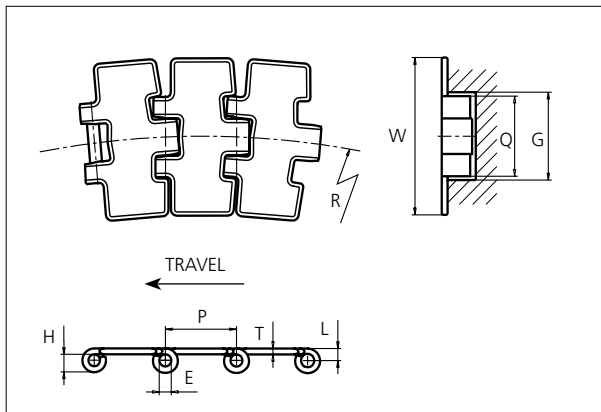
* Chains with special hardened pin (HP) for additional wear resistance and higher corrosion strength are made to order.

SIDE FLEXING

PITCH 38.1 MM/1.50 IN

Slat Top Stainless Steel Chain

Series **uni 8811 PLUS⁺** Type **Magnetic**



Slat Top Stainless Steel Chain

Side flexing chain
 Pitch: 38.1 mm (1.50 in)
 Backflex radius:
 76.2 mm (3.00 in)

Standard shipping lengths:
 coils of 80 in
 = 3.048 m (10.0 ft)

E		G		H		L		P		Q		T	
mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
6.4	0.25	44.0	1.73	9.9	0.39	6.5	0.26	38.1	1.50	42.2	1.66	3.0	0.12

	Width (W)		Min. radius (R)		Weight		Permissible tensile strength N/lbf	Chain material	Pin material*	Surface	
	mm	in	mm	in	kg/m	lb/ft				Roughness	Hardness
K450	114.3	4.50	500	19.69	3.20	2.15	3000 / 674	S420 35 (Special Work hardened Crome-nickel ferritic Stainless Steel)	AISI 431 (Work hardened magnetic Stainless Steel)	< 0.3 μm	30 HRC
K750	190.5	7.50			4.90	3.29					

* Chains with special hardened pin (HP) for additional wear resistance and higher corrosion strength are made to order.

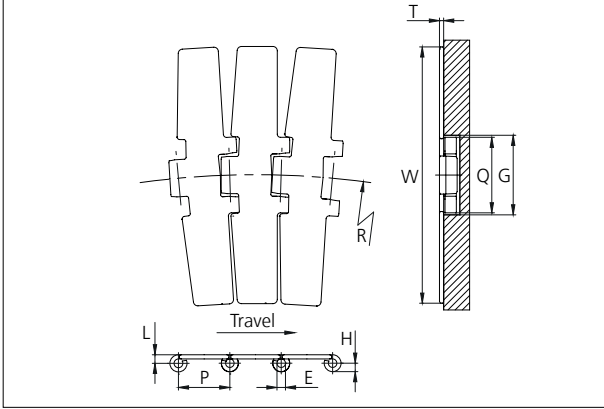
NON STANDARD

SIDE FLEXING

PITCH 38.1 MM/1.50 IN

Slat Top Stainless Steel Chain

Series **uni 8817 PLUS⁺** Type **Magnetic Wide**



Slat Top Stainless Steel Chain
 Side flexing chain
 Pitch: 38.1 mm (1.50 in)
 Backflex radius:
 76.2 mm (3.00 in)
 Standard shipping lengths:
 coils of 80 in
 = 3.048 m (10.0 ft)

NON STANDARD

E		G		H		L		P		Q		T	
mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
6.4	0.25	60.0	2.36	9.9	0.39	6.5	0.26	38.1	1.50	57.0	2.24	3.0	0.12

SIDE FLEXING

	Width (W)		Min. radius (R)		Weight		Permissible tensile strength N/lbf	Chain material	Pin material*	Surface	
	mm	in	mm	in	kg/m	lb/ft				Roughness	Hardness
K750	190.0	7.50	750	29.53	5.03	3.38	3000 / 674	S420 35 (Special Work hardened Chrome-nickel ferritic Stainless Steel)	AISI 431 (Work hardened magnetic Stainless Steel)	< 0.3 μm	30 HRC

* Chains with special hardened pin (HP) for additional wear resistance and higher corrosion strength are made to order.

PITCH 38.1 MM/1.50 IN



Sprocket

No of teeth	Pitch diameter		Overall-diameter		Min. ø bore		Max. ø bore		Hub-diameter		Dimension A		Dimension B		Molded PA6 LG	Molded Cast Iron	Machined PA6
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in			
Z19	117.3	4.62	117.0	4.61	20.0	0.79	40.0	1.57	58.0	2.28	58.7	2.31	64.5	2.54	✓	✓	
Z21	129.2	5.09	130.0	5.12	20.0	0.79	40.0	1.57	58.0	2.28	65.0	2.56	70.5	2.78	✓	✓	
Z23	141.2	5.56	142.0	5.59	20.0	0.79	40.0	1.57	58.0	2.28	71.2	2.80	76.5	3.01	✓	✓	
Z25	153.2	6.03	155.0	6.10	20.0	0.79	40.0	1.57	58.0	2.28	77.4	3.05	82.5	3.25	✓	✓	
Z27	165.2	6.50	167.0	6.57	20.0	0.79	70.0	2.76	n/a	n/a	83.6	3.29	88.5	3.48		✓	✓
Z29	177.2	6.98	179.0	7.05	20.0	0.79	70.0	2.76	n/a	n/a	89.8	3.54	94.6	3.72		✓	✓
Z31	189.3	7.45	192.0	7.56	20.0	0.79	70.0	2.76	n/a	n/a	95.9	3.78	100.6	3.96		✓	✓

Two part sprocket

No of teeth	Pitch diameter		Overall-diameter		Min. ø bore		Max. ø bore		Hub-diameter		Dimension A		Dimension B		Molded PA6 LG
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	
Z19	117.3	4.62	117.0	4.61	20.0	0.79	40.0	1.57	58.0	2.28	58.7	2.31	64.5	2.54	✓
Z21	129.2	5.09	130.0	5.12	20.0	0.79	40.0	1.57	58.0	2.28	65.0	2.56	70.5	2.78	✓
Z23	141.2	5.56	142.0	5.59	20.0	0.79	40.0	1.57	58.0	2.28	71.2	2.80	76.5	3.01	✓
Z25	153.2	6.03	155.0	6.10	20.0	0.79	40.0	1.57	58.0	2.28	77.4	3.05	82.5	3.25	✓

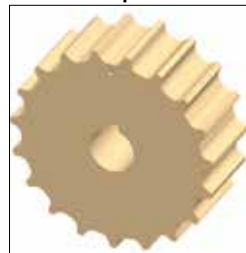
Molded sprocket



Cast iron sprocket



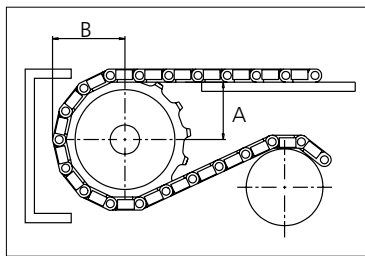
Machined sprocket



Two part sprocket



Non standard material and color:
See uni Material and Color Overview.



Please ensure that sufficient size shaft and keyway are chosen for corresponding load.

Other sprocket sizes are available upon request

Width of tooth: 42.3 mm/1.67 in

Width of sprocket: 42.3 mm/1.67 in

uni Retainer Rings: See uni Retainer Ring data sheet

uni Idler: See uni Idler data sheet

uni Guide Rings can be mounted on cast iron and machined sprockets. See uni Guide Rings data sheet